



A Publication
of Reliable Methods
for the Preparation
of Organic Compounds

Working with Hazardous Chemicals

The procedures in *Organic Syntheses* are intended for use only by persons with proper training in experimental organic chemistry. All hazardous materials should be handled using the standard procedures for work with chemicals described in references such as "Prudent Practices in the Laboratory" (The National Academies Press, Washington, D.C., 2011; the full text can be accessed free of charge at http://www.nap.edu/catalog.php?record_id=12654). All chemical waste should be disposed of in accordance with local regulations. For general guidelines for the management of chemical waste, see Chapter 8 of Prudent Practices.

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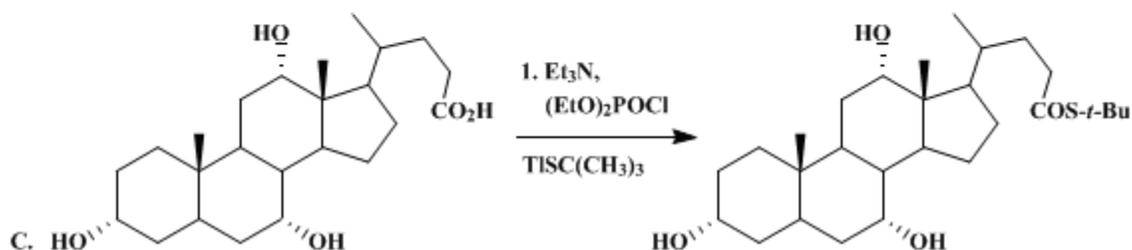
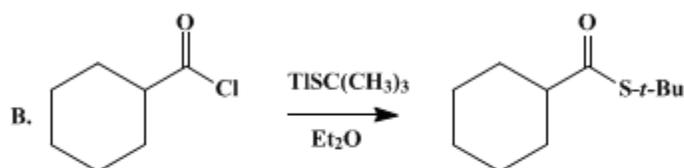
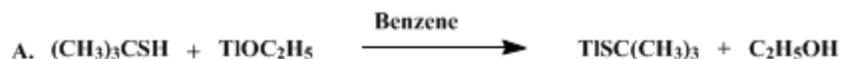
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These paragraphs were added in September 2014. The statements above do not supersede any specific hazard caution notes and safety instructions included in the procedure.

Organic Syntheses, Coll. Vol. 7, p.81 (1990); Vol. 61, p.134 (1983).

PREPARATION OF THIOL ESTERS: *S*-*tert*-BUTYL CYCLOHEXANECARBOETHIOATE AND *S*-*tert*-BUTYL 3 α ,7 α ,12 α - TRIHYDROXY-5 β -CHOLANE-24-THIOATE

[Cyclohexanecarbothioic acid, *S*-(1,1-dimethylethyl)ester and cholane-24-thioic acid, 3,7,12-trihydroxy-*S*-(1,1-dimethylethyl)ester, (3 α ,5 β ,7 α ,12 α)]



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1. Procedure

*Caution! Thallium compounds are very toxic. However, they may be safely handled if prudent laboratory practices are followed. Rubber gloves and laboratory coats should be worn, and reactions should be carried out in an efficient hood. Thallium wastes should be collected and disposed of separately.*³

A. *Thallium(I) 2-methylpropane-2-thiolate*. A 500-mL, round-bottomed flask equipped with a magnetic stirring bar and a pressure-equalizing dropping funnel to which a nitrogen inlet adapter is attached is charged with 47.2 g (0.189 mol) of *thallium(I) ethoxide* (Note 1) and 200 mL of anhydrous *benzene* (Note 2). Over a period of 15 min 19.2 g (24 mL, 0.213 mol) of *2-methylpropane-2-thiol* (Note 1) is added. The reaction mixture is stirred under a *nitrogen* atmosphere for 1 hr and the resulting precipitate is collected by filtration. After washing with three 100-mL portions of anhydrous *pentane* (Note 3), 48.5–51.2 g (90–95%) of the product is obtained as bright yellow crystals, mp 165–170°C dec (Note 4). This material is sufficiently pure for use in the following steps.

B. *S-tert-Butyl cyclohexanecarbothioate*. A solution of 4.38 g (0.030 mol) of *cyclohexanecarboxylic acid chloride* (Note 5) in 150 mL of *ether* (Note 6) is placed in a dry, 500-mL, round-bottomed flask equipped with a magnetic stirring bar and a gas inlet. The system is flushed with *nitrogen* and the solution is cooled in an ice bath. Stirring is initiated and 8.82 g (0.031 mol) of the *thallium(I) 2-methylpropane-2-thiolate* prepared in Step A is added. After the resulting milky suspension is stirred for 2 hr at room temperature, the fine precipitate is removed by filtration through *Celite* (Note 7) and washed thoroughly with four 50-mL portions of *ether*. The combined filtrate and washings are

concentrated on a rotary evaporator to give a pale-yellow oil, which is distilled under reduced pressure through a 5-cm Vigreux column. After separation of a forerun, 5.36–5.44 g (90–91%) of the colorless thiol ester is collected, bp 100°C (7 mm) (Note 8).

C. *S*-tert-Butyl ester from *cholic acid*. A dry, 250-mL, one-necked, round-bottomed flask is equipped with a magnetic stirring bar and a nitrogen inlet adapter; the system is purged with, and maintained under, dry nitrogen. After 4.90 g (0.0120 mol) of *cholic acid* (Note 9), 1.33 g (0.0131 mol) of triethylamine (Note 10), and 60 mL of dry tetrahydrofuran (THF, (Note 11)) are placed in the flask, a stoppered, pressure-equalizing dropping funnel charged with a solution of 2.18 g (0.0127 mol) of diethyl phosphorochloridate (Note 9) in 30 mL of dry THF is attached to the top of the nitrogen inlet adapter (see Figure 1). The solution is added to the stirred reaction mixture over a period of 5 min and stirring is continued for 3.5 hr at room temperature. The dropping funnel is removed, and the reaction mixture is taken up into a dry, 100-mL syringe and transferred to a dry filtering apparatus. This apparatus is shown in Figure 2. The glass-fritted filter funnel of medium porosity with a built-in vacuum adapter is connected to the middle neck of a 500-mL, three-necked, round-bottomed flask. A calcium chloride drying tube is connected to the vacuum adapter and a nitrogen inlet adapter is attached to the top of the filter funnel. The precipitated triethylamine hydrochloride is now removed from the reaction mixture by stoppering the nitrogen inlet adapter and using the positive nitrogen pressure to force the solution through the glass frit. Dry tetrahydrofuran, 40 mL, is used to rinse the original reaction flask. The stopper of the nitrogen inlet adapter (Figure 2) is removed, and this washing is transferred via the same syringe to the filtering apparatus and forced through the filter in the same manner described above. One of the stoppers of the three-necked flask is replaced by a nitrogen inlet adapter and the filter funnel is replaced by a mechanical stirrer. As the filtrate is stirred at room temperature, the remaining stopper is removed and 3.90 g (0.0133 mol) of thallium(I) 2-methylpropane-2-thiolate is added. After the addition is complete, the neck is restoppered, and the resulting mixture is vigorously stirred under nitrogen at room temperature overnight. The precipitate is removed by suction filtration through Celite filter aid (Note 7) and washed with three 30-mL portions of THF. The filtrate and washings are combined and concentrated under reduced pressure, and the resulting residue is dissolved in 160 mL of ethyl acetate. This solution is washed with two 100-mL portions of aqueous 5% NaHCO₃, then with 50 mL of aqueous saturated NaCl, and finally is dried over anhydrous Na₂SO₄. The solvent is removed by rotary evaporator to afford a white, gummy paste which crystallizes upon trituration with 20 mL of acetonitrile. The crystals are collected by suction filtration to afford 4.2 g of crude product. Recrystallization from 90 mL of hot acetonitrile provides 3.5 g of the thiol ester as small white needles, mp 166–167°C (Note 12). A second crop of 0.5 g, mp 165–166°C, can be obtained upon concentration of the mother liquor to approximately 30 mL, for a combined yield of 70%.

Figure 1

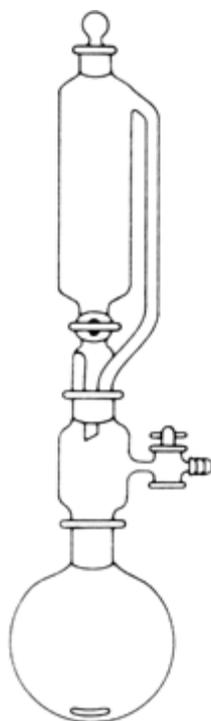
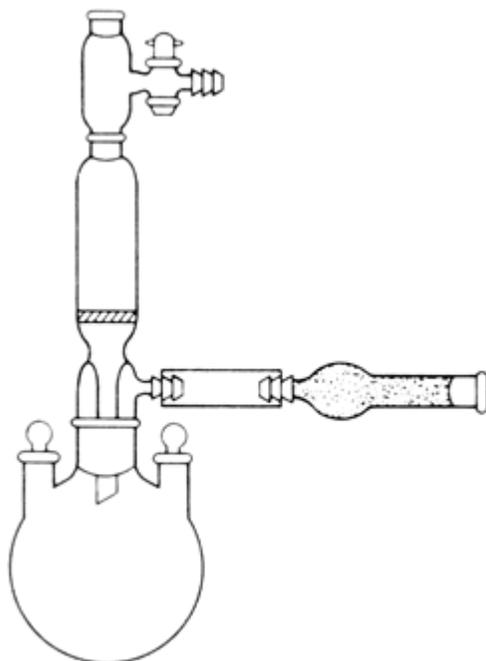


Figure 2



2. Notes

1. [Thallium\(I\) ethoxide](#) and [2-methylpropane-2-thiol](#) were purchased from Aldrich Chemical Company, Inc.
2. [Benzene](#), reagent grade, was purified and dried by first removing the benzene–water azeotrope by simple distillation and then collecting the remaining liquid under an atmosphere of [nitrogen](#).
3. Dry [pentane](#) was obtained by allowing practical grade [pentane](#) to be shaken with and then distilled from concentrated [sulfuric acid](#).
4. The product should be stored in a dark bottle under an atmosphere of [argon](#) to prevent discoloration

and possible decomposition.

5. **Cyclohexanecarboxylic acid chloride** may be prepared in the following way: a pressure-equalizing addition funnel fitted with a nitrogen inlet tube is attached to a 500-mL, round-bottomed flask equipped with a magnetic stirring bar and also charged with 12.8 g (0.100 mol) of **cyclohexanecarboxylic acid** (purchased from Aldrich Chemical Company, Inc.) and 250 mL of anhydrous **ether**. (Anhydrous **benzene** may also be used.) The ethereal solution is cooled to ice-bath temperature and 25.4 g (0.200 mol) of **oxalyl chloride** (purchased from Aldrich Chemical Company, Inc.) is added over a period of 20 min. Under **nitrogen**, the resulting solution is stirred for 26 hr before it is concentrated on a rotary evaporator to afford a pale-yellow oil. Distillation of the oil yields 13.5 g (92%) of **cyclohexanecarboxylic acid chloride** as a clear, colorless liquid, bp 75°C (30 mm); IR (liquid film) cm^{-1} : 1800 (strong).

6. Anhydrous **ether** was obtained from Mallinckrodt Inc. and used without further purification.

7. Celite (C-211), purchased from Fisher Scientific Company, was washed thoroughly with **ether**.

8. The spectral characteristics of the product are as follows: IR (liquid film) cm^{-1} : 1675 (strong); ^1H NMR (neat) δ : 1.42 [s, 9 H, $\text{C}(\text{CH}_3)_3$], 1.0–2.0 (m, 10 H, all CH_2 in cyclohexane portion), 2.3 (m, 1 H, CH).

9. **Cholic acid** and **diethyl phosphorochloridate** were obtained from Aldrich Chemical Company, Inc.

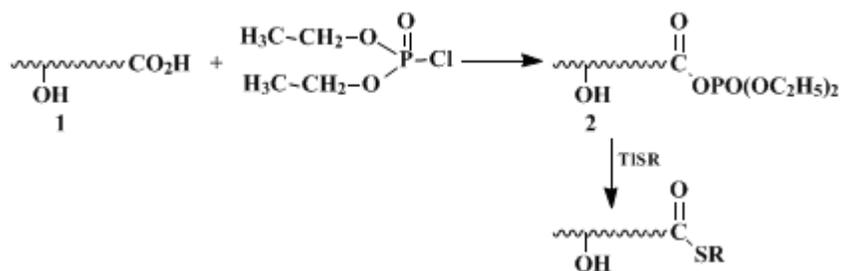
10. **Triethylamine** was purchased from Eastman Organic Chemicals.

11. **Tetrahydrofuran**, reagent grade, was refluxed over and distilled from **lithium aluminum hydride** immediately prior to use (see *Org. Synth., Coll. Vol. V 1973*, 976 for warning).

12. The spectral properties of the product are as follows: IR (CHCl_3) cm^{-1} : 3600 (sharp, weak), 3430 (broad, medium), 1675 (strong), no absorption at 1700.

3. Discussion

Methods available before 1971 for the preparation of thiol esters are briefly summarized in a review article.⁴ Since then, several newer techniques have been developed to meet a certain set of criteria required for recent synthetic operations. This development may be summarized as follows. Whenever an acid chloride is available, the reaction of the Tl(I) salt of a thiolate of virtually any kind, including alkane-, benzene-, 2-benzothiazoline-, and 2-pyridinethiol, proceeds efficiently and near-quantitatively. However, if selective thiol ester formation in the presence of hydroxy or other functional groups in the same molecule is required, three main procedures are available. First, reaction of an acid (**1**), with a dialkyl or diphenyl phosphorochloridate affords the anhydride (**2**) (with the hydroxy groups intact) which is subsequently converted to the thiol ester.⁵ This method can be applied to any type of thiol and a variety of hydroxy acids (except for β -hydroxy acids^{6,7}). A mixed anhydride method using **ethyl chloroformate** and **pyridine** also effects selective thiol ester formation in many cases.⁸ Second, the imidazolidine of an acid that is prepared from **1** and *N,N*-carbonyldiimidazole reacts efficiently with relatively acidic thiols such as **benzenethiol** to yield the thiol ester.^{6,7,11} Third, use of a disulfide and **triphenylphosphine** effects the selective formation of thiol esters, but this technique is applicable only to relatively reactive disulfides such as those derived from 2-benzothiazole-, 2-pyridinethiol,^{9,10,12} and 4-*tert*-butyl-*N*-isopropylimidazole-2-thiol.¹³



Other methods that can be used to prepare thiol esters from carboxylic acids include the use of aryl thiocyanates,¹⁴ **thiopyridyl chloroformate**,¹⁵ 2-fluoro-*N*-methylpyridinium tosylate,¹⁶ 1-hydroxybenzotriazole,¹⁷ and boron thiolate.¹⁸ Direct conversion of *O*-esters to *S*-esters can also be effected via **aluminum** and **boron** reagents.^{19,20,21} However, the applicability of these^{14,15,16,17,18,19,20,21} and other methods,^{22,23,24,25} including the carboxyl group activation by means of 4-dimethylaminopyridine

(DMAP) and dicyclohexylcarbodiimide (DCC),²⁵ to the selective thiol ester formation discussed above has not been clearly defined.

Thiol esters have recently been utilized, with and without activation, for the preparation of *O*-esters for lactones, in particular, in macrolide syntheses. The accompanying procedure illustrates this conversion.²⁶

This preparation is referenced from:

- [Org. Syn. Coll. Vol. 7, 87](#)

References and Notes

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Appendix

Chemical Abstracts Nomenclature (Collective Index Number); (Registry Number)

2-benzothiazole-

boron thiolate
Celite (C-211)
sulfuric acid (7664-93-9)
Benzene (71-43-2)
ethyl acetate (141-78-6)
ether (60-29-7)
acetonitrile (75-05-8)
NaHCO₃ (144-55-8)
NaCl (7647-14-5)
Na₂SO₄ (7757-82-6)
nitrogen (7727-37-9)
aluminum (7429-90-5)
pyridine (110-86-1)
Triethylamine hydrochloride (554-68-7)
Pentane (109-66-0)
Cyclohexanecarboxylic acid (98-89-5)
ethyl chloroformate (541-41-3)
Benzenethiol (108-98-5)
boron (7440-42-8)
Tetrahydrofuran,
THF (109-99-9)
oxalyl chloride (79-37-8)
lithium aluminum hydride (16853-85-3)
triethylamine (121-44-8)
argon (7440-37-1)
cyclohexanecarboxylic acid chloride (2719-27-9)

triphenylphosphine (603-35-0)

dicyclohexylcarbodiimide (538-75-0)

diethyl phosphorochloridate (814-49-3)

Thallium (7440-28-0)

thallium(I)

thallium(I) ethoxide (20398-06-5)

cholane-24-thioic acid, 3,7,12-trihydroxy-S-(1,1-dimethylethyl)ester, (3 α ,5 β ,7 α ,12 α),
S-tert-BUTYL 3 α ,7 α ,12 α -TRIHYDROXY-5 β -CHOLANE-24-THIOATE (58587-05-6)

2-methylpropane-2-thiolate

2-methylpropane-2-thiol (75-66-1)

cholic acid

2-pyridinethiol (73018-10-7)

thiopyridyl chloroformate

1-hydroxybenzotriazole (2592-95-2)

4-dimethylaminopyridine (1122-58-3)

S-tert-BUTYL CYCLOHEXANECARBOETHIOATE,
Cyclohexanecarbothioic acid, S-(1,1-dimethylethyl)ester (54829-37-7)

N,N-carbonyldiimidazole (530-62-1)

4-tert-butyl-N-isopropylimidazole-2-thiol

2-fluoro-N-methylpyridinium tosylate (58086-67-2)

Thallium(I) 2-methylpropane-2-thiolate