



A Publication  
of Reliable Methods  
for the Preparation  
of Organic Compounds

## Working with Hazardous Chemicals

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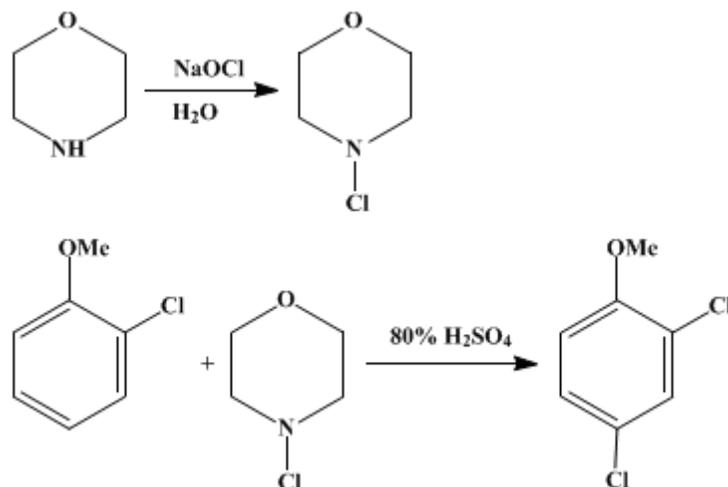
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*These paragraphs were added in September 2014. The statements above do not supersede any specific hazard caution notes and safety instructions included in the procedure.*

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## 4-CHLORINATION OF ELECTRON-RICH BENZENOID COMPOUNDS: 2,4-DICHLOROMETHOXYBENZENE

[Benzene, 2,4-dichloro-1-methoxy-]



Submitted by John R. Lindsay Smith, Linda C. McKeer, and Jonathan M. Taylor<sup>1</sup>.  
Checked by Yasushi Morita and Ryoji Noyori.

### 1. Procedure

A. *N-Chloromorpholine*. A 500-mL, three-necked, round-bottomed flask equipped with a dropping funnel, a mechanical stirrer, and a thermometer is charged with 250 mL of 1.5 M sodium hypochlorite solution (Note 1). The solution is stirred and the temperature is maintained below 10°C while 30 mL (0.34 mol) of morpholine (Note 2) is added dropwise. The resulting mixture is stirred for 5 min before the *N-chloromorpholine* is extracted with four 50-mL portions of diethyl ether. The combined ether extracts are dried over anhydrous magnesium sulfate and concentrated with a rotary evaporator (Note 3). The concentrate is distilled at reduced pressure (Note 4) to afford 35.5–36.5 g (86–88%) of *N-chloromorpholine*, bp 63–64°C (36–38 mm) (Note 5).

B. *2,4-Dichloromethoxybenzene*. A 500-mL, three-necked, round-bottomed flask equipped with a dropping funnel, a mechanical stirrer, and a thermometer is charged with 250 mL of 80% (v/v) sulfuric acid (Note 6) and cooled in an ice bath before 16 g (0.11 mol) of 2-chloromethoxybenzene (Note 7) is added with stirring. The stirring and cooling are maintained while 14.5 g (0.12 mol) of *N-chloromorpholine* is added dropwise (Note 8). The cooling bath is removed and stirring is continued for 1 hr. The reaction mixture is carefully poured into a mixture of 150 mL of distilled water and 100 g of crushed ice in a 1-L flask cooled at 0°C (Note 9). The aromatic products are extracted with a 100-mL portion, followed by four 50-mL portions, of diethyl ether. The combined ether extracts are washed with 100 mL of water containing 0.5 g of potassium iodide, 2 g of sodium thiosulfate and 2 mL of acetic acid (Note 10) followed by 50 mL of 8% (w/v) aqueous sodium hydroxide (Note 11), dried over anhydrous magnesium sulfate, and concentrated with a rotary evaporator. The concentrate is distilled under reduced pressure to afford 15.2–16.0 g (77–81%) of 2,4-dichloromethoxybenzene, bp 110–111°C (10 mm) [lit.<sup>2</sup> bp 125°C (10 mm), 233°C (740 mm)]. The product after distillation is 98.9–99.2% pure; the major impurities are 2,6-dichloromethoxybenzene (0.4–0.5%) and 2,4,6-trichloromethoxybenzene (0.4–0.6%) (Note 12) and (Note 13). If this above purity is insufficient, it can be improved to >99.9% by recrystallization (Note 14) and (Note 15).

### 2. Notes

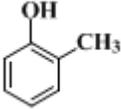
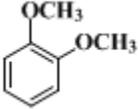
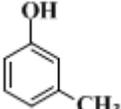
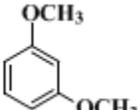
1. Solutions of **sodium hypochlorite** of different concentrations can be used with a corresponding change in the volume. The submitters purchased **sodium hypochlorite** solution from BDH Chemicals Ltd., England. The material initially contains 10–14% available **chlorine**, but it deteriorates on standing over a period of weeks. The checkers used the material (**chlorine** content 9–14%) purchased from Nakarai Chemicals, Ltd., Japan.
2. Gold Label-grade **morpholine** ( $\geq 99\%$ ) was obtained from Aldrich Chemical Company, Inc., and used as supplied.
3. Since **N-chloromorpholine** has a low boiling point, the water-bath temperature should not exceed 30° C.
4. It is recommended that a water or oil bath, or a hot-air blower, be used for this distillation to avoid the risk of local overheating.
5. **N-Chloromorpholine** should be handled with extreme care at all times. On standing at room temperature it slowly decomposes, forming crystals of **morpholine hydrochloride**. However, it can be stored for several weeks at  $-18^{\circ}\text{C}$ . Vigorous decomposition of **N-chloromorpholine** has been reported when it is distilled at atmospheric pressure.<sup>3</sup> The checkers removed the small quantity of salt contamination by filtration through a glass filter and used the pure liquid in the subsequent chlorination reaction.
6. **Trifluoroacetic acid**, 100 mL, obtainable from Aldrich Chemical Company, Inc., can be used instead of aqueous **sulfuric acid** (see Discussion).
7. **2-Chloromethoxybenzene** was obtained from Aldrich Chemical Company, Inc., and was distilled prior to use, bp  $195\text{--}196^{\circ}\text{C}$  or  $112^{\circ}\text{C}$  (41 mm).
8. Since the dissolution of **N-chloromorpholine** in **sulfuric acid** (or **trifluoroacetic acid**) and the subsequent reaction between protonated **N-chloromorpholine** and **2-chloromethoxybenzene** are both exothermic processes, the addition of the **chloramine** should be carried out at such a rate as to keep the reaction temperature below  $5^{\circ}\text{C}$ . The checkers found that a reaction run at  $8^{\circ}\text{C}$  gave product of only 93% purity.
9. If the reaction is carried out in **trifluoroacetic acid**, the product mixture is made basic by adding it cautiously, with cooling and stirring, to a cold solution of 50 g of **sodium hydroxide** in 150 mL of distilled water. The aromatic products are then extracted with **diethyl ether** as described in the main text.
10. If **trifluoroacetic acid** is used, more **acetic acid** may be required to ensure that the aqueous layer is acidic. Should any **iodine** remain, more **sodium thiosulfate** should be added until all of the **iodine** has been converted to **iodide**.
11. The aqueous layer should remain basic after washing with **sodium hydroxide**. If it is still acidic, this wash should be repeated.
12. If **trifluoroacetic acid** is used as solvent, the purity is 98–99% and the impurities are mainly 2,6-dichloro- and 2,4,6-trichloromethoxybenzene.
13. The purity of the product can be determined by gas–liquid chromatography using a column packed with 10% (w/w) Carbowax 20 M on Celite (80–100 mesh) at  $195^{\circ}\text{C}$ , **nitrogen** carrier gas flow rate 35 mL/min.
14. Eighteen grams of **2,4-dichloromethoxybenzene** is dissolved in 20 mL of light petroleum ether and chilled to  $-18^{\circ}\text{C}$ . Crystallization can be induced by either scratching or seeding. The mixture is kept at  $-18^{\circ}\text{C}$  for 1 hr to maximize the yield before the crystals are filtered with a Büchner funnel and washed with 10 mL of chilled light petroleum ether. The crystals are sucked dry, and then dried in a vacuum desiccator. The recrystallized yield of **2,4-dichloromethoxybenzene** is 12.8 g (55–58% overall), mp  $25.5\text{--}26.5^{\circ}\text{C}$ , lit.<sup>2</sup> mp  $28^{\circ}\text{C}$ .
15. The product had the following spectral properties: IR (neat)  $\text{cm}^{-1}$ : 1483, 1288, 1254, 1055, 700;  $^1\text{H}$  NMR ( $\text{CCl}_4$ , 60 MHz)  $\delta$ : 3.77 (s, 3 H,  $\text{OCH}_3$ ), 6.70 (d, 1 H,  $J = 9.0$ ,  $\text{H}_6$ ), 7.05 (dd, 1 H,  $J = 9.0$  and 2.5,  $\text{H}_5$ ), 7.27 (d, 1 H,  $J = 2.5$ ,  $\text{H}_3$ );  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 22.5 MHz)  $\delta$ : 56.2 (q), 112.7 (d), 123.3 (s), 125.6 (s), 127.5 (d), 129.9 (d), 153.9 (s); mass spectrum (70 eV)  $m/e$  (relative intensity): 178 ( $\text{M}^+ + 2$ , 66), 176 ( $\text{M}^+$ , 100), 163 (47), 161 (58), 135 (23), 133 (43). Mass spectrum calcd, for  $\text{C}_7\text{H}_6\text{OCl}_2$  ( $\text{M}^+$ ): 175.9797. Found: 175.9809.

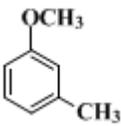
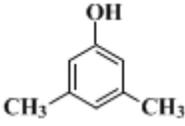
### 3. Discussion

**Chlorine** or **hypochlorous acid** has been used traditionally for the chlorination of aromatic compounds and, when required, the reactivity of these reagents can be increased with a Lewis or protic acid, respectively.<sup>4</sup> However, these reactions are rarely selective for one monochlorinated product (site-

selective<sup>5</sup>) and, furthermore, with some substrates di- and polychlorination can also occur. The increasing need for isomerically pure chloroaromatics in recent years has led to the development of more selective chlorinating agents, particularly for electron-rich aromatic compounds (e.g., phenol).<sup>6</sup> In this respect the submitters have found that *N*-chlorodialkylamines in strongly acidic solution are efficient and very selective monochlorinating agents for aromatic compounds containing a  $\pi$ -donor (+M) substituent.<sup>7</sup> Thus, normally the addition of the *N*-chloramine to an equimolar quantity of the substrate in acid leads rapidly and almost exclusively to the *para*-chlorinated product (Table I). Although most of the reactions have been studied on a small scale (< 1 g of substrate) for reasons of economy, the submitters have had no difficulty in scaling up the chlorinations to use 20 g of substrate. The two acidic media that have been used with success are trifluoroacetic acid and aqueous sulfuric acid [commonly 80% (v/v) sulfuric acid]. The advantages of the former are that the reactions are homogeneous and can, if necessary, be carried out at low temperature (< 0°C) and can be monitored readily by <sup>1</sup>H NMR spectroscopy. However, trifluoroacetic acid is relatively expensive and is highly toxic. (The reactions must be carried out in a well-ventilated hood.) In situations where these disadvantages outweigh the advantages, aqueous sulfuric acid is generally a cheap and less toxic alternative. The fact that the reactions in aqueous sulfuric acid are not homogeneous is not a serious problem. Thus, with efficient stirring the chlorinations occur rapidly; furthermore, solid substrates can be added as solutions in diethyl ether (e.g., with *N*-chloromorpholine, phenol gave 93% of 4-chloro- and 7% of 2-chlorophenol, and 2-methylphenol gave 95% of 4-chloro- and 5% of 6-chloro-2-methylphenol). The major disadvantage in the use of aqueous sulfuric acid arises with the most reactive substrates (e.g., some phenols) from competing aromatic sulfonation. However, this can be reduced to a minor side reaction by keeping the reaction mixture cold (below 8°C the 80% sulfuric acid reaction mixtures will begin to freeze) and by minimizing the time between the addition of the substrate and of the chloramine to the aqueous sulfuric acid.

TABLE I  
YIELD AND PRODUCT DISTRIBUTIONS FROM THE CHLORINATION OF AROMATIC  
COMPOUNDS IN TRIFLUOROACETIC ACID<sup>a</sup>

Substrate	Chlorinating Agent	Yield <sup>b</sup> (%)	Product	Product Distribution (%)
C <sub>6</sub> H <sub>5</sub> OMe	NCP <sup>c</sup>	97	2-Chloromethoxybenzene 4-Chloromethoxybenzene	1 99
C <sub>6</sub> H <sub>5</sub> OH	NCP	98	2-Chlorophenol 4-Chlorophenol	3 97
	NCP	84	6-Chloro-2-methylphenol 4-Chloro-2-methylphenol	1.5 98.5
	NCTA <sup>d</sup>	80	4-Chloro-1,2-dimethoxybenzene	100
	NCP	89	4-Chloro-3-Methylphenol 4,6-Dichloro-3-methylphenol	98 2
	NCP	79	4-Chloro-1,3-dimethoxybenzene	91

			4,6-Dichloro-1,3-dimethoxybenzene	9
	NCP	85	4-Chloro-3-methylmethoxybenzene	100
	NCTA <sup>e</sup>	95	4-Chloro-3,5-dimethylphenol	96
			2,4-Dichloro-3,5-dimethylphenol	4

<sup>a</sup>Equimolar quantities of substrate and *N*-chloro compound

<sup>b</sup>Yield of products isolated from reaction, based on *N*-chloro compound

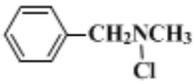
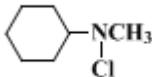
<sup>c</sup>NCP = *N*-chloropiperidine

<sup>d</sup>NCTA = *N*-chlorotriethylammonium chloride.<sup>8</sup>

<sup>e</sup>Twofold excess of substrate, reaction temperature  $-17^{\circ}\text{C}$

The structure of the *N*-chlorodialkylamine markedly affects its reactivity and to a lesser extent its selectivity (Table II). Thus with 2-chloromethoxybenzene as substrate, *N*-chloromorpholine is approximately 17,000 times more reactive than *N*-chloropiperidine and yet it is only slightly less selective for *para*-chlorination of methoxybenzene. For most substrates the shorter reaction times (less chance of other side reactions) of the more reactive *N*-chloroamines more than compensates for any small decrease in selectivity.

TABLE II  
RELATIVE REACTIVITY AND SELECTIVITY OF *N*-CHLORINATED AMINES IN TRIFLUOROACETIC ACID

<i>N</i> -Chloro Compound	Reactivity Relative to NCP <sup>a</sup>	Ratio of 4- to 2-Chlorination <sup>b</sup>
	160,000	6.0
	17,000	20
	200	48
	9	66
	1	99
	0.2	500

<sup>a</sup>Determined from chlorination of 2-chloromethoxybenzene. NCP = *N*-chloropiperidine

<sup>b</sup>From the chlorination of methoxybenzene

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## References and Notes

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## Appendix Chemical Abstracts Nomenclature (Collective Index Number); (Registry Number)

petroleum ether

2,6-dichloro- and 2,4,6-trichloromethoxybenzene

93% of 4-chloro- and 7% of 2-chlorophenol

95% of 4-chloro- and 5% of 6-chloro-2-methylphenol

sulfuric acid (7664-93-9)

acetic acid (64-19-7)

ether,  
diethyl ether (60-29-7)

sodium hydroxide (1310-73-2)

phenol (108-95-2)

potassium iodide (7681-11-0)

sodium thiosulfate (7772-98-7)

nitrogen (7727-37-9)

methoxybenzene (100-66-3)

iodine (7553-56-2)

chlorine (7782-50-5)

hypochlorous acid (7790-92-3)

2-methylphenol (95-48-7)

sodium hypochlorite (7681-52-9)

chloro

magnesium sulfate (7487-88-9)

2-chlorophenol (95-57-8)

iodide (20461-54-5)

chloramine,  
N-chloramine (10599-90-3)

morpholine (110-91-8)

trifluoroacetic acid (76-05-1)

2-chloromethoxybenzene,  
4-Chloromethoxybenzene

4-Chlorophenol (106-48-9)

N-Chloropiperidine (2156-71-0)

2,4-Dichloromethoxybenzene,  
Benzene, 2,4-dichloro-1-methoxy- (553-82-2)

2,6-dichloromethoxybenzene (1984-65-2)

2,4,6-trichloromethoxybenzene (87-40-1)

6-chloro-2-methylphenol (87-64-9)

4-Chloro-2-methylphenol (1570-64-5)

4-Chloro-1,2-dimethoxybenzene (16766-27-1)

4-Chloro-3-Methylphenol (59-50-7)

4,6-Dichloro-3-methylphenol (1124-07-8)

4-Chloro-1,3-dimethoxybenzene (7051-13-0)

4,6-Dichloro-1,3-dimethoxybenzene

4-Chloro-3-methylmethoxybenzene (3260-85-3)

4-Chloro-3,5-dimethylphenol (88-04-0)

2,4-Dichloro-3,5-dimethylphenol (133-53-9)

N-Chloromorpholine (23328-69-0)

N-chlorotriethylammonium chloride

morpholine hydrochloride