



A Publication
of Reliable Methods
for the Preparation
of Organic Compounds

Working with Hazardous Chemicals

The procedures in *Organic Syntheses* are intended for use only by persons with proper training in experimental organic chemistry. All hazardous materials should be handled using the standard procedures for work with chemicals described in references such as "Prudent Practices in the Laboratory" (The National Academies Press, Washington, D.C., 2011; the full text can be accessed free of charge at http://www.nap.edu/catalog.php?record_id=12654). All chemical waste should be disposed of in accordance with local regulations. For general guidelines for the management of chemical waste, see Chapter 8 of Prudent Practices.

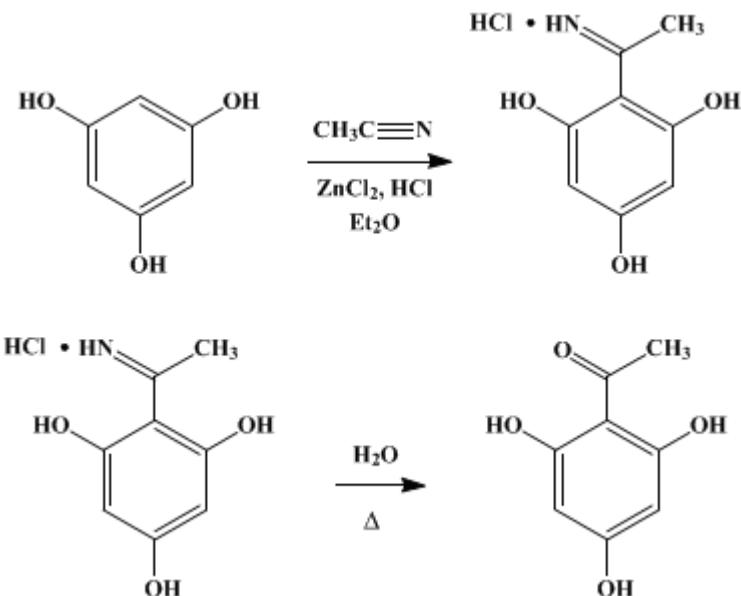
In some articles in *Organic Syntheses*, chemical-specific hazards are highlighted in red "Caution Notes" within a procedure. It is important to recognize that the absence of a caution note does not imply that no significant hazards are associated with the chemicals involved in that procedure. Prior to performing a reaction, a thorough risk assessment should be carried out that includes a review of the potential hazards associated with each chemical and experimental operation on the scale that is planned for the procedure. Guidelines for carrying out a risk assessment and for analyzing the hazards associated with chemicals can be found in Chapter 4 of Prudent Practices.

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These paragraphs were added in September 2014. The statements above do not supersede any specific hazard caution notes and safety instructions included in the procedure.

Organic Syntheses, Coll. Vol. 2, p.522 (1943); Vol. 15, p.70 (1935).

PHLOROACETOPHENONE



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1. Procedure

In a 250-cc. filtering flask, fitted with a calcium chloride tube and a rubber stopper carrying an inverted thistle tube (*Note 1*) for the introduction of *hydrogen chloride*, are placed 20 g. (0.16 mole) of well-dried *phloroglucinol* (*Note 2*), 13 g. (0.32 mole) of anhydrous *acetonitrile*, 80 cc. of anhydrous *ether*, and 4 g. of finely powdered, fused *zinc chloride*. The flask is cooled in an ice-salt mixture and shaken occasionally while a rapid stream of dry *hydrogen chloride* is passed through the solution for two hours. The flask is allowed to stand in an ice chest for twenty-four hours, and *hydrogen chloride* is again passed into the mixture, now pale orange in color, for two hours. The flask is stoppered and allowed to stand in an ice chest for three days.

The bulky orange-yellow precipitate of the *ketimine hydrochloride* is separated by decanting the *ether* and washed twice with 20-cc. portions of dry *ether*. The solid is transferred to a 2-l. round-bottomed flask with 1 l. of hot water. The flask is provided with a reflux condenser, and the yellow solution is boiled vigorously over a wire gauze for two hours. About 3 to 4 g. of *Norite* is added; the solution is boiled for five minutes longer and filtered with suction while hot. The *decolorizing carbon* is extracted with two 100-cc. portions of boiling water and this filtrate added to the main portion.

After standing overnight the colorless or pale yellow needles of phloroacetophenone are filtered with suction and dried in an oven at 120° (*Note 3*). The yield is 20–23.5 g. (74–87 per cent of the theoretical amount) of a product which melts at 217 – 219° (corr.). This product is quite pure and may be used directly for many purposes. It may be recrystallized from thirty-five times its weight of hot water, with a loss of about 5 per cent. The recrystallized material melts at 218 – 219° (corr.).

2. Notes

1. A wide-mouthed entry tube for *hydrogen chloride* is necessary to avoid clogging due to separation of the solid *ketimine hydrochloride*.
2. All the reagents must be dried carefully. *Phloroglucinol* (*Org. Syn. Coll. Vol. I, 1941, 455*) contains two molecules of water of hydration which is removed by drying overnight at 120° . The *acetonitrile* and *ether* used were freshly distilled from *phosphorus pentoxide*.

3. Phloroacetophenone crystallizes from aqueous solutions with one molecule of water of hydration.¹ The oven-dried crystals take up water readily on exposure to the air. Phloroacetophenone gives a wine-red color with [ferric chloride](#) in contrast to the violet color given by [phloroglucinol](#).²

3. Discussion

The Hoesch reaction is the most satisfactory method for preparing phloroacetophenone.³ The procedure described above is that of Robinson and Venkataraman.⁴ Phloroacetophenone has been obtained also by the action of [acetyl chloride](#) on [phloroglucinol](#) in the presence of [aluminum chloride](#).²

References and Notes

1. Gulati, Seth, and Venkataraman, J. Chem. Soc. **1934**, 1766.
 2. Shriner and Kleiderer, J. Am. Chem. Soc. **51**, 1269 (1929).
 3. Hoesch, Ber. **48**, 1129 (1915).
 4. Robinson and Venkataraman, J. Chem. Soc. **1926**, 2347.
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Appendix Chemical Abstracts Nomenclature (Collective Index Number); (Registry Number)

Phloroacetophenone

[hydrogen chloride](#) (7647-01-0)

ether (60-29-7)

[acetonitrile](#) (75-05-8)

[acetyl chloride](#) (75-36-5)

decolorizing carbon,
Norite (7782-42-5)

[aluminum chloride](#) (3495-54-3)

[zinc chloride](#) (7646-85-7)

[ferric chloride](#) (7705-08-0)

[Phloroglucinol](#) (108-73-6)

[phosphorus pentoxide](#) (1314-56-3)

[ketimine hydrochloride](#)