



A Publication
of Reliable Methods
for the Preparation
of Organic Compounds

Working with Hazardous Chemicals

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These paragraphs were added in September 2014. The statements above do not supersede any specific hazard caution notes and safety instructions included in the procedure.

Checkers found that fresh **ethyl lactate** purchased from Fluka is only 97–98% e.e. by ^{19}F NMR spectroscopy on the Mosher ester.

2. An optical rotation of $[\alpha]_{\text{D}}^{16} +20.3$ (H_2O , c 7.5), [lit.² $[\alpha]_{\text{D}}^{20} +20.7^\circ$ (H_2O , c 7.5)] was observed for this product. It had the following spectral properties: IR (liquid film, polystyrene reference) cm^{-1} : 3350 (s), 2970 (m), 2930 (m), 2870 (m), 1455 (m), 1375 (m); ^1H NMR (CDCl_3) δ : 1.15 (d, 3 H, $-\text{CH}_3$), 3.40 [q, 1 H, $\text{H}_2\text{C}(\text{OH})-$] and 3.59 [q, 1 H, $\text{H}_2\text{C}(\text{OH})-$], 3.89 [m, 1 H, $-\text{CH}(\text{OH})\text{CH}_3$], $-\text{OH}$ resonances variable.

3. **Hydrogen bromide–acetic acid**, 45%, was purchased from BDH Chemicals Ltd., Poole, England. The checkers used **hydrobromic acid** (30–32% in **acetic acid**, 4.1 M) from Fisher Scientific, 711 Forbes Ave., Pittsburgh, PA 51219.

4. Approximately 80 g of **sodium carbonate** is required. On addition of solid **sodium carbonate** a considerable amount of frothing occurs. To prevent the loss of product, the addition of the reaction mixture to the water and subsequent neutralization with solid **sodium carbonate** is performed in a 2-L beaker.

5. An optical rotation of $[\delta]_{\text{D}}^{20} -13.7^\circ$ (CHCl_3 , c 5.8), [lit.² $[\alpha]_{\text{D}}^{23} -13.55$ (CHCl_3 , c 5.8)] was observed for (*S*)-(–)-2-acetoxy-1-bromopropane. (*R*)-(+)–2-Acetoxy-1-bromopropane, obtained from (*R*)-(–)-propane-1,2-diol,^{3,4} gave an optical rotation of $[\alpha]_{\text{D}}^{18} +14.1^\circ$ (CHCl_3 , c 5.8). Both enantiomers of **acetoxybromopropane** had the following spectral properties: IR (liquid film, polystyrene ref.) cm^{-1} : 2980 (w), 2937 (w), 1735 (s), 1450 (w), 1425 (w), and 1370 (s); ^1H NMR (CCl_4) δ : 1.34 (d, 3 H, CH_3), 2.10 (s, 3 H, $-\text{OCOCH}_3$), 3.38 (d, 2 H, $-\text{CH}_2\text{Br}$), and 4.97 [m, 1 H, $-\text{CH}(\text{OCOCH}_3)\text{CH}_3$] due to 2-acetoxy-1-bromopropane (94% by integration) and 1.70 (3 H) and 4.16 (3 H) due to 1-acetoxy-2-bromopropane (6%).

6. Potassium pentoxide in 1-pentanol is prepared by dissolving freshly cut **potassium** in dry, freshly distilled 1-pentanol under **nitrogen**. The molarity of this solution may be determined by titration against standard aqueous acid.

7. The oil bath is preheated to 120–130°C. It is then transferred to a prewarmed heater with stirrer on a lab jack below the reaction flask. The oil bath can then be moved into position with the aid of the lab jack.

8. An optical rotation of $[\alpha]_{\text{D}}^{20} -18.7^\circ$ (CCl_4 , c 5.83), [lit.² $[\alpha]_{\text{D}}^{22} -18.55^\circ$ (CCl_4 , c 5.84)] was observed for (*S*)-(–)-methyloxirane. (*R*)-(+)–Methyloxirane, obtained from (*R*)-(+)–acetoxybromopropane (Note 5), gave an optical rotation of $[\alpha]_{\text{D}}^{18} +19.13^\circ$ (CCl_4 , c 5.66), [lit.² $[\alpha]_{\text{D}}^{18} +18.7^\circ$ (CCl_4 , c 5.83)], bp 34–35°C, and a range of yields within the limits of those obtained for (*S*)-(–)-methyloxirane. Both enantiomers of **methyloxirane** had the following spectral properties; ^1H NMR (CCl_4) δ : 1.27 (d, 3 H, $-\text{CH}_3$), 2.27 (q, 1 H, $-\text{CH}(\text{O})\text{CH}_2$), 2.59 [t, 1 H, $-\text{CH}(\text{O})\text{CH}_2$] and 2.83 [m, 1 H, $\text{H}_3\text{C}-\text{CH}(\text{O})\text{CH}_3$] ppm.

3. Discussion

This procedure illustrates the stereospecific conversion of 1,2-diols into vicinal acetoxy bromides by **hydrogen bromide** in **acetic acid**.² The acetoxy bromides that are formed are easily transformed into epoxides by base treatment. In the examples presented, the base is used in a high-boiling solvent to facilitate isolation of epoxide by direct distillation from the reaction mixture (see also ^{5,6,7,8}). For other examples, a solvent may be used that is either more volatile than the epoxide (e.g., **methanol**²) or easily removed by aqueous workup and solvent extraction of the epoxide (e.g., **ethane-1,2-diol**⁹). The **hydrogen bromide–acetic acid** method is superior to the preparation of epoxides from 1,2-diols via 1-*O*-sulfonate esters, because any contaminating 2-*O*-sulfonate ester will detract from the optical purity of the epoxide.¹⁰ The optical purities of the samples of (*R*)- and (*S*)-**methyloxirane** prepared as described were better than 98%, according to complexation chromatography and ^1H NMR analysis with chiral shift reagent.^{11,12} Other procedures for preparing (*R*)-^{13,14} and (*S*)-**methyloxirane** have been described.^{15,16,17} These compounds are valuable starting materials for preparing a variety of optically active natural products (nonactin,¹⁸ sulcatol,¹⁹ recifeiolide,²⁰ **methyl-1,6-dioxaspiro[4.5]decanes**²¹), drugs (e.g., *N*-2-hydroxypropyl-6,7-benzomorphans²²) and for studies of stereoregular polymerizations.²³

This preparation is referenced from:

- **Org. Syn. Coll. Vol. 8, 434**

References and Notes

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Appendix

Chemical Abstracts Nomenclature (Collective Index Number); (Registry Number)

H₂O

(LiOH)

Potassium pentoxide in 1-pentanol

nonactin

sulcatol

recifeiolide

N-2-hydroxypropyl-6,7-benzomorphan

sulfuric acid (7664-93-9)

acetic acid (64-19-7)

methanol (67-56-1)

ether,
ethyl ether (60-29-7)

HYDROBROMIC ACID,
hydrogen bromide (10035-10-6)

sodium carbonate (497-19-8)

methyloxirane,
(75-56-9)

nitrogen (7727-37-9)

ethane-1,2-diol (107-21-1)

potassium bromide (7758-02-3)

potassium (7440-09-7)

dichloromethane (75-09-2)

ethyl lactate,
(687-47-8)

1-pentanol (71-41-0)

(57-55-6)

magnesium sulfate (7487-88-9)

lithium aluminum hydride (16853-85-3)

acetoxybromopropane,
(R)-(+)-acetoxybromopropane

potassium pentoxide

(R)-Methyloxirane,
(R)-(+)-Methyloxirane (15448-47-2)

(S)-(+)-Propane-1,2-diol (4254-15-3)

(R)-(+)-2-Acetoxy-1-bromopropane

(S)-methyloxirane (16088-62-3)

methyl-1,6-dioxaspiro[4.5]decane

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