

A Publication of Reliable Methods for the Preparation of Organic Compounds

Working with Hazardous Chemicals

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These paragraphs were added in September 2014. The statements above do not supersede any specific hazard caution notes and safety instructions included in the procedure.

EPOXIDATION OF OLEFINS BY HYDROGEN PEROXIDE-ACETONITRILE: cis-CYCLOOCTENE OXIDE

[cis-9-Oxabicyclo [6.1.0] nonane]

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1. Procedure

Caution! Reactions and subsequent operations involving peracids and peroxy compounds should be run behind a safety shield. Peroxy compounds should be added to the organic material, never the reverse. For relatively fast reactions, the rate of addition of the peroxy compound should be slow enough so that it reacts rapidly and no significant unreacted excess is allowed to build up. The reaction mixture should be stirred efficiently while the peroxy compound is being added, and cooling should generally be provided since many reactions of peroxy compounds are exothermic. New or unfamiliar reactions, particularly those run at elevated temperatures, should be run first on a small scale. Reaction products should never be recovered from the final reaction mixture by distillation until all residual active oxygen compounds (including unreacted peroxy compounds) have been destroyed. Decomposition of active oxygen compounds may be accomplished by the procedure described in Korach, M.; Nielsen, D. R.; Rideout, W. H. Org. Synth. 1962, 42, 50 (Org. Synth. 1973, Coll. Vol. 5, 414). [Note added January 2011].

In a 5-L, three-necked, round-bottomed flask fitted with a mechanical overhead stirrer, addition funnel, and thermometer are placed 484 g (4.4 mol) of *cis*-cyclooctene, 3 L of reagent methanol (Note 1), 330 g (8.04 mol) of acetonitrile, and 77 g (0.77 mol) of potassium bicarbonate (Note 2). To the resulting heterogeneous mixture is added dropwise 522 g (4.6 mol) of 30% hydrogen peroxide with cooling at a rate that maintains the temperature of the reaction at 25–35°C (Note 3). Following the addition of hydrogen peroxide, the ice bath is removed and the reaction mixture is allowed to stir at room temperature overnight. The reaction mixture is divided in half, and each portion is diluted with 500 mL of a saturated sodium chloride solution. Each portion is then extracted with four 500-mL portions of methylene chloride (Note 4). The organic phases are combined, dried over magnesium sulfate, and concentrated at reduced pressure by rotary evaporation. Short-path distillation of the crude product (Note 5) under reduced pressure gives 333–337 g (60–61%) of *cis*-cyclooctene oxide, bp 85–87°C (20 mm), as a white solid, mp 53–56°C (Note 6).

2. Notes

- 1. Omission of the methanol resulted in substantially reduced yields.
- 2. The reaction does not proceed well when sodium bicarbonate is used as the base.
- 3. The reaction is exothermic and caution should be exercised to keep the reaction temperature from rising. The time required for complete addition of the hydrogen peroxide is ca. 2–3 hr. The temperature is maintained at 25–35°C by employing an ice-water bath. When the hydrogen peroxide was added too rapidly, the reaction temperature rose until the solvents refluxed.
- 4. To check for organic-soluble peroxides, add several milliliters of the methylene chloride solution to a solution containing ca. 1 mg of sodium dichromate, 1 mL of water, and 1 drop of dilute sulfuric acid. A

blue color in the organic layer is a positive test for perchromate ion. The checkers found that the combined organic phases exhibited a positive test and therefore stirred them overnight with a solution of 100 g of sodium metabisulfite in 500 mL of water prior to drying.

- 5. Heat from an IR lamp or heat gun must be applied to the condenser to keep the product from solidifying. The distillation pot should not be taken to dryness because of the possibility of the presence of organic peroxides.
- 6. The crude product may be used in many cases without further purification. Sublimation of the distilled oxirane affords the product as white needles, mp 56–57°C. The checkers obtained a broader melting point of the distillate, but the product was pure by analytical VPC.

3. Discussion

cis-Cyclooctene oxide has been prepared from *cis*-cyclooctene by the action of perbenzoic acid,² hydrogen peroxide,³ molybdenum hexacarbonyl and *tert*-butyl hydroperoxide,⁴ peracetic acid,⁵ chromic acid,⁶ and polymer-supported peracids.⁷

Oxiranes are typically formed by the action of a peracid such as m-chloroperbenzoic acid⁸ on an alkene. The present method has the advantage of being useful for both large- and small-scale reactions. The actual epoxidizing agent is generated in situ from the addition of hydrogen peroxide to a nitrile, forming a peroxyimidic acid. This procedure is an adaptation of the method of Payne that utilized an intermediate peroxyimidic acid derived from the reaction of hydrogen peroxide with acetonitrile and benzonitrile. The alkaline hydrogen peroxide-benzonitrile system has more recently been used with steroids, and in the total synthesis of prostaglandin $F_{2\alpha}$. The present method does not require the separation of benzamide from the product. In addition, the reagents are inexpensive and the method is convenient and safe since it does not require large-scale preparation and handling of an organic peracid. Recently, it has been shown that substitution of trichloroacetonitrile for acetonitrile produces an even more reactive reagent.

This epoxide has been found to be particularly useful in the laboratory in the large-scale preparation of *trans*-cyclooctene using the procedure of Whitham. ¹⁶ *trans*-Cyclooctane-1,2-diol is obtained from *cis*-cyclooctene oxide on treatment with sodium acetate in acetic acid and alkaline hydrolysis of the intermediate *trans*-2-acetoxycyclooctanol. The *trans* diol is converted to its benzaldehyde acetal, which on treatment with butyllithium affords *trans*-cyclooctene in a stereospecific manner.

References and Notes

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Appendix Chemical Abstracts Nomenclature (Collective Index Number); (Registry Number)

sodium metabisulfite

Oxiranes

peroxyimidic acid

sulfuric acid (7664-93-9)

acetic acid (64-19-7)

methanol (67-56-1)

sodium acetate (127-09-3)

acetonitrile (75-05-8)

benzonitrile (100-47-0)

sodium bicarbonate (144-55-8)

sodium chloride (7647-14-5)

benzamide (55-21-0)

chromic acid (7738-94-5)

oxirane (75-21-8)

sodium dichromate (7789-12-0)

hydrogen peroxide (7722-84-1)

methylene chloride (75-09-2)

trichloroacetonitrile (545-06-2)

magnesium sulfate (7487-88-9)

butyllithium (109-72-8)

peracetic acid (79-21-0)

potassium bicarbonate (298-14-6)

Perbenzoic acid (93-59-4)

tert-butyl hydroperoxide (75-91-2)

HYDROGEN PEROXIDE-ACETONITRILE

cis-Cyclooctene oxide (286-62-4)

molybdenum hexacarbonyl (13939-06-5)

benzaldehyde acetal

m-Chloroperbenzoic acid (937-14-4)

cis-cyclooctene (931-87-3)

trans-Cyclooctene (931-89-5)

trans-Cyclooctane-1,2-diol

trans-2-acetoxycyclooctanol

cis-9-Oxabicyclo [6.1.0] nonane (4925-71-7)

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